Inlet structure

Problem: Deposits in the inlet structure due to non-uniform inflow. **Solution:** An adaptation of the building geometry results in a uniform inflow.

With CFD-Simulation: Enhancement of the inflow by 20 %.

Bar screens

Problem: The assignment of the bar screens is different. This results in deposits due to non-uniform inflow and in increased maintenance effort. **Solution:** An adjustment of the building geometry leads to a uniform inflow of the bar screens. In this way, dead zones and/or underruns of the minimum speed are avoided. **With CFD-Simulation:** Enhancement of the distribution by 60 %.

Grit channel

Problem: Due to unfavorable flow velocities (retention times), too much organic matter remains in the sand. Sand deposits in the biology or in the digester occur. **Solution:** Optimisation of the air entry as well as of the building geometry in the grit channel **With CFD-Simulation:** Increasing the deposition rate by an average of 200 % and reduction of the energy consumption approximately 60 %.

Primary sedimentation

Problem: The deposition rate of organic substances in the primary sedimentation is too low and results in an overloaded biology.

Solution: Increasing the deposition rate by using flow optimisation.

With CFD-Simulation: Increase of the deposition rate by 30 % and more primary sludge for higher energy yields.

Aeration

Problem: Unfavourable oxygen transfer (SSOTR) due to a negative interaction of the flow and ventilation. Short circuit flows.

Solution: Examination of the arrangement of the aerators, agitators as well as the influent and effluent. **With CFD-Simulation:** Increase of the aeration efficiency by an average rate of 20 %.

Final sedimentation

Problem: Increased effluent values. Hydraulic limitation of the treatment plant. Unfavourable flow conditions. **Solution:** Height-variable inlet construction or pure conventional flow-optimised conversion. **With CFD-Simulation:** Increase of the efficiency of sludge volume feeding and retention of fine particles.

Ozone reactor

Problem: Design of the required reactor volume. The turnover rate is a function of the concentration and the reaction time.

Solution: Calculation of the turnover rates taking into account the flow and concentration ratios. Optimisation of the reactor geometry through guide walls.

With CFD-Simulation: Decrease of the reactor volume by 70 %.

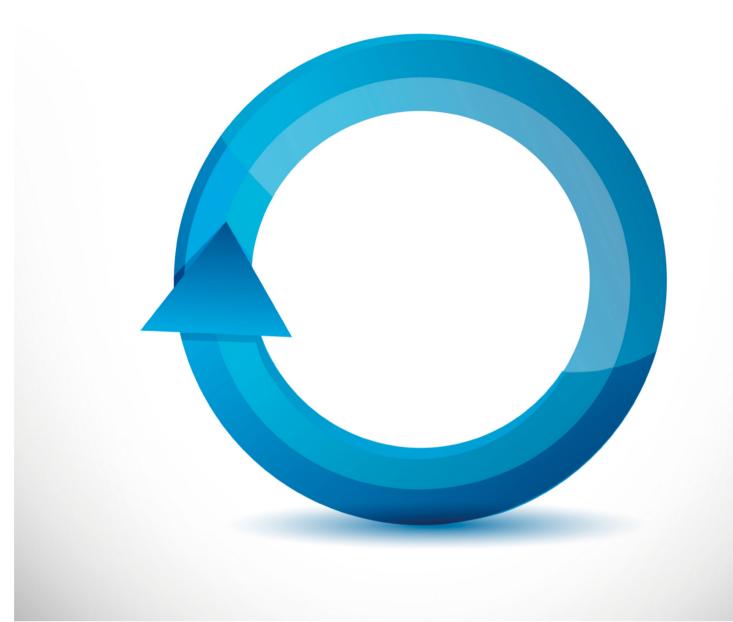
Sludge treatment

Problem: Low gas yield/deposits. Poor mixing. Low flow velocities. **Solution:** Flow optimisation by using other mixing units.

With CFD-Simulation: Increase of the active volume of the digester by 30 % and prevention of deposits.



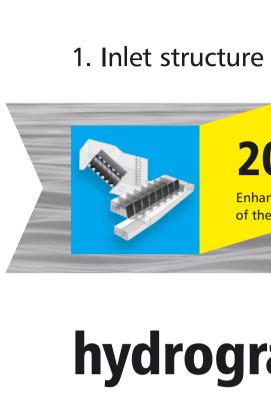
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Optimisation potential around your treatment plant with CFD of hydrograv





2. Bar screens

3. Grit channels

4. Primary sedimentation

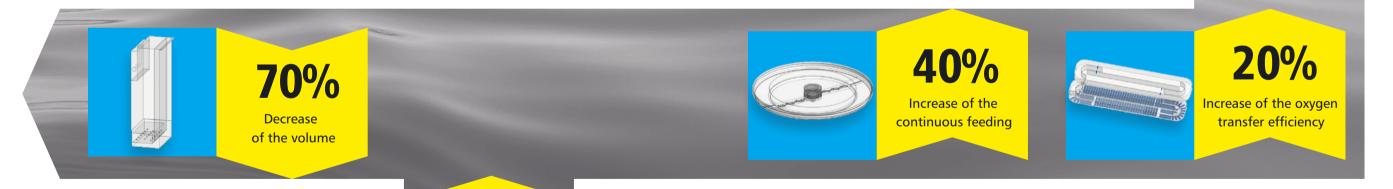


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Obtained optimisation potential from practice around the wastewater treatment plants of our customers with CFD-Simulations by hydrograv

30%

Increase of the mixing



7. Ozone reactor

8. Sludge treatment 6. Final sedimentation

5. Aeration