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## **Inlet structure**

**Problem:** Deposits in the inlet structure due to non-uniform inflow.

Solution: An adaptation of the building geometry results in a uniform inflow.

With CFD-Simulation: Enhancement of the inflow by 20 %.

#### **Bar screens**

Problem: The assignment of the bar screens is different. This results in deposits

due to non-uniform inflow and in increased maintenance effort.

**Solution:** An adjustment of the building geometry leads to a uniform inflow

of the bar screens. In this way, dead zones and/or underruns of the minimum speed are avoided.

With CFD-Simulation: Enhancement of the distribution by 60 %.

#### **Grit channel**

**Problem:** Due to unfavorable flow velocities (retention times), too much organic matter

remains in the sand. Sand deposits in the biology or in the digester occur.

Solution: Optimisation of the air entry as well as of the building geometry in the grit channel.

With CFD-Simulation: Increasing the deposition rate by an average of 200 % and reduction

of the energy consumption approximately 60 %.

# **Primary sedimentation**

**Problem:** The deposition rate of organic substances in the primary sedimentation is too low and results in an overloaded biology.

**Solution:** Increasing the deposition rate by using flow optimisation.

With CFD-Simulation: Increase of the deposition rate by 30 % and more primary sludge for higher energy yields.

#### **Aeration**

**Problem:** Unfavourable oxygen transfer (SSOTR) due to a negative interaction of the flow and ventilation.

Solution: Examination of the arrangement of the aerators, agitators as well as the influent and effluent.

With CFD-Simulation: Increase of the aeration efficiency by an average rate of 20 %.

#### **Final sedimentation**

Problem: Increased effluent values. Hydraulic limitation of the treatment plant. Unfavourable flow conditions.

**Solution:** Height-variable inlet construction or pure conventional flow-optimised conversion.

With CFD-Simulation: Increase of the efficiency of sludge volume feeding and retention of fine particles.

#### **Ozone reactor**

**Problem:** Design of the required reactor volume. The turnover rate is a function of the concentration and the reaction time.

and the reaction time.

**Solution:** Calculation of the turnover rates taking into account the flow and concentration ratios.

Optimisation of the reactor geometry through guide walls.

With CFD-Simulation: Decrease of the reactor volume by 70 %.

# Sludge treatment

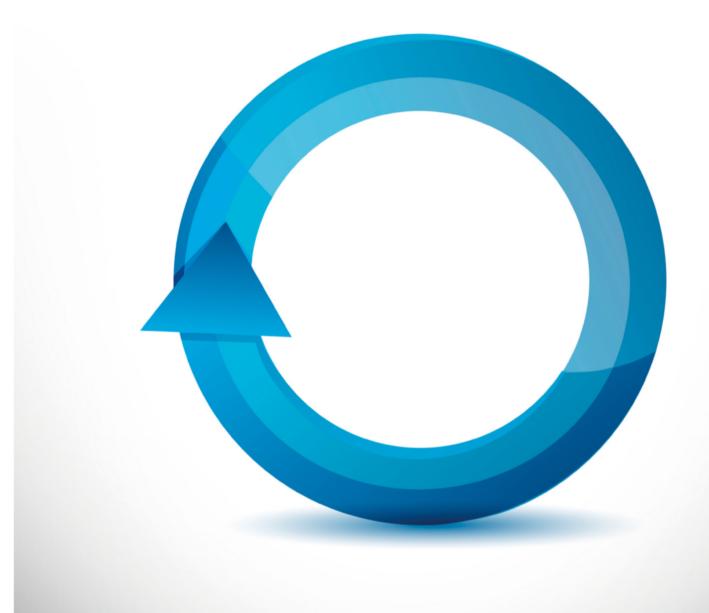
**Problem:** Low gas yield/deposits. Poor mixing. Low flow velocities.

**Solution:** Flow optimisation by using other mixing units.

With CFD-Simulation: Increase of the active volume of the digester by 30 % and prevention of deposits.



hydrograv GmbH August-Bebel-Str. 48 · 01219 Dresden · Germany Tel: +49 351/811 355-0 info@hydrograv.com · www.hydrograv.com/en



# hydrograv360

Optimisation potential around your treatment plant with CFD of hydrograv



Measurement. Simulation. Assessment. Solution.



8. Sludge

treatment

mixing

6. Final sedimentation

40%

continuous feeding

200%

5. Aeration

4. Primary sedimentation

30%

sludge separation

20%

transfer efficiency